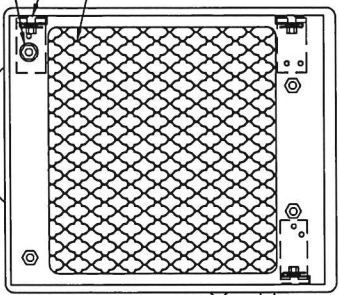


NAS1149F0363P
4X BETWEEN NUT & COVER

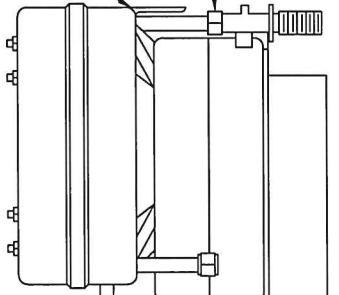
13100032 CLIP NUT
(TYP 2 PLCS)

ES04070-2 SCREEN
INSTALLED UNDER
EVAP INLET COVER

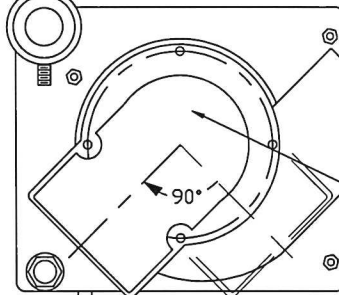


CUT OPENINGS IN PLASTIC
CASING FOR -10 & -11 ANGLES.

INSTALL SECO-7A8
DURING RE-ASSEMBLY

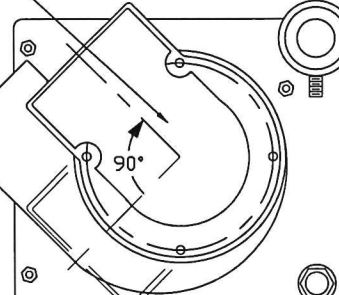


ES75200-1 EVAPORATOR
ROTATE MOTOR/HOUSING
90° CW AS SHOWN



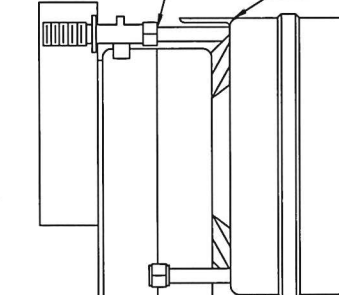
NAS1149D0332K WASHER
MS35207-263 SCREW
(MATCH DRILL Ø0.234 TO
206AC-4110-12 ANGLE)

206AC-6120-3
PLACARD



CUT OPENINGS IN PLASTIC
CASING FOR -10 & -11 ANGLES.

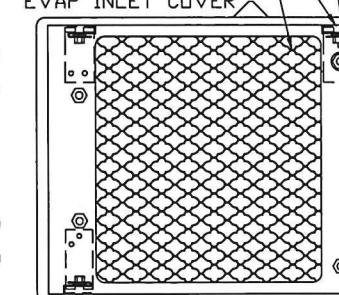
INSTALL SECO-7A8
DURING RE-ASSEMBLY



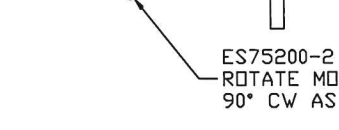
13100032 CLIP NUT
(TYP 2 PLCS)

ES04070-2 SCREEN
INSTALLED UNDER
EVAP INLET COVER

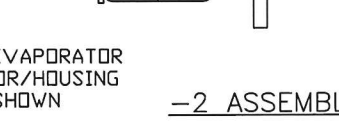
NAS1149F0363P
4X BETWEEN
NUT & COVER



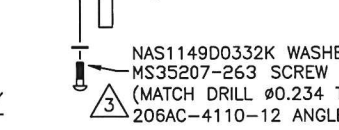
ES75200-2 EVAPORATOR
ROTATE MOTOR/HOUSING
90° CW AS SHOWN



206AC-6120-2
PLACARD



ES75200-1 EVAPORATOR
ROTATE MOTOR/HOUSING
90° CW AS SHOWN



| SHEET | REV | ECO | DATE | DESCRIPTION | BY | CHK | APR |
|-------|-----|-----|----------|--|-----|-----|-----|
| 1-3 | A | | 07/11/94 | DIM 0.400 WAS 0.735 ADDED R0.190 & 0.250 & NOTE, DIM Ø0.234 WAS Ø0.201 | REB | REB | REB |
| 1-3 | B | | 04/05/95 | ADDED NOTCHES -10 ANGLE & HOLES -11 ANGLE | REB | REB | REB |
| 1-3 | C | | 08/22/08 | 07/30/07: ADDED 206AC-6120-2/-3, MS27039-1-10, & NAS1149D0332K. 08/22/08: FINISH WAS 'POWDER COAT HB FULLER CO. IF-2497 BLACK TEXTURE TGIC'. ADDED VIEW OF MOTOR ORIENT TO -1/-2. SHT3 TITLE WAS 'SUPPORT ASSEMBLIES'. MS35207-263 WAS MS27039-1-10. | REB | LS | REB |
| 1, 3 | D | | 08/10/12 | 04/17/09: SPECIFIED MOTOR/HOUSING POSITION WAS 180° FROM AS SHOWN FOR -1. ADDED NOTE 2. ES04070-2 QTY WAS 'A/R'. 01/18/12: ADDED ALTERNATE FINISH SPECIFICATION, ITEMS -10,-11,-12: POWDER COAT BLACK PER C241-BK303 SEMIGLOSS HYTEXT | REB | LS | REB |
| 3 | E | | 10/07/15 | SHT. 3 - ADDED FLAT PATTERN TO -12 ANGLE | JT | LS | JT |
| 1 | F | | 11/09/18 | ADDED 4X NAS1149F0363P WASHERS TO BOTH ASSYS, ADDED NOTE 3, ADDED BY COLUMN TO REV BLOCK | ZA | LS | CJR |
| 1 | G | | 08/26/21 | ADDED SECO-7A8 SECO SEAL, UPDATED CLIP NUT P/N TO 13100032. | DT | REB | DT |

NOTES:

- EVAPORATOR CORE INLET AND OUTLET ARE ALONG INBOARD SIDE OF ASSEMBLY. RE-SEAL ASSEMBLY AROUND COVER SPLIT LINE, INLET AND OUTLET PLUMBING, AND -10 & -11 ANGLES WITH PERMATEX BLACK RTV#16B (OR EQUIV.)
- APPLY PLACARD IN PLACE OF MANUFACTURER'S PLACARD ON MOTOR HOUSING.
- APPLY SILICONE BETWEEN BRACKET & HOUSING AFTER CLIPNUT IS INSTALLED

-CONFIDENTIAL INFORMATION-
THE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

| QTY. | QTY. | PART NUMBER | DESCRIPTION |
|------|------|---------------|---------------------------|
| 1 | 1 | SECO-7A8 | SECO SEAL |
| 4 | 4 | NAS1149F0363P | WASHER |
| 1 | 1 | MS35207-263 | SCREW |
| 1 | 1 | NAS1149D0332K | WASHER |
| 1 | 1 | ES04070-2 | SCREEN, 7.0 in X 6.375 in |
| 5 | 5 | 1624-0411 | RIVET |
| 3 | 3 | 13100032 | CLIP NUT (ALT: 130012) |
| 1 | 1 | 206AC-6120-3 | PLACARD |
| 1 | 1 | 206AC-6120-2 | PLACARD |
| 1 | 1 | 206AC-4110-12 | ANGLE |
| 1 | 1 | 206AC-4110-11 | ANGLE |
| 1 | 1 | 206AC-4110-10 | ANGLE |
| 1 | 1 | ES75200-2 | EVAPORATOR |
| 1 | 1 | ES75200-1 | EVAPORATOR |

Paravion® Inc.
Technology

DIMENSIONS IN INCHES
TOLERANCES EXCEPT
WHERE NOTED:
.X = ± .1
.XX = ± .05
.XXX = ± .010
ANGLES = ± 1°

THREADS:
INTERNAL=CLASS 2B
EXTERNAL=CLASS 2A

TITLE
FORWARD EVAPORATOR
ASSEMBLY

DRAWN BY
RHS

APRVD BY
REB

CHK'D BY
BR

DATE
11/30/93

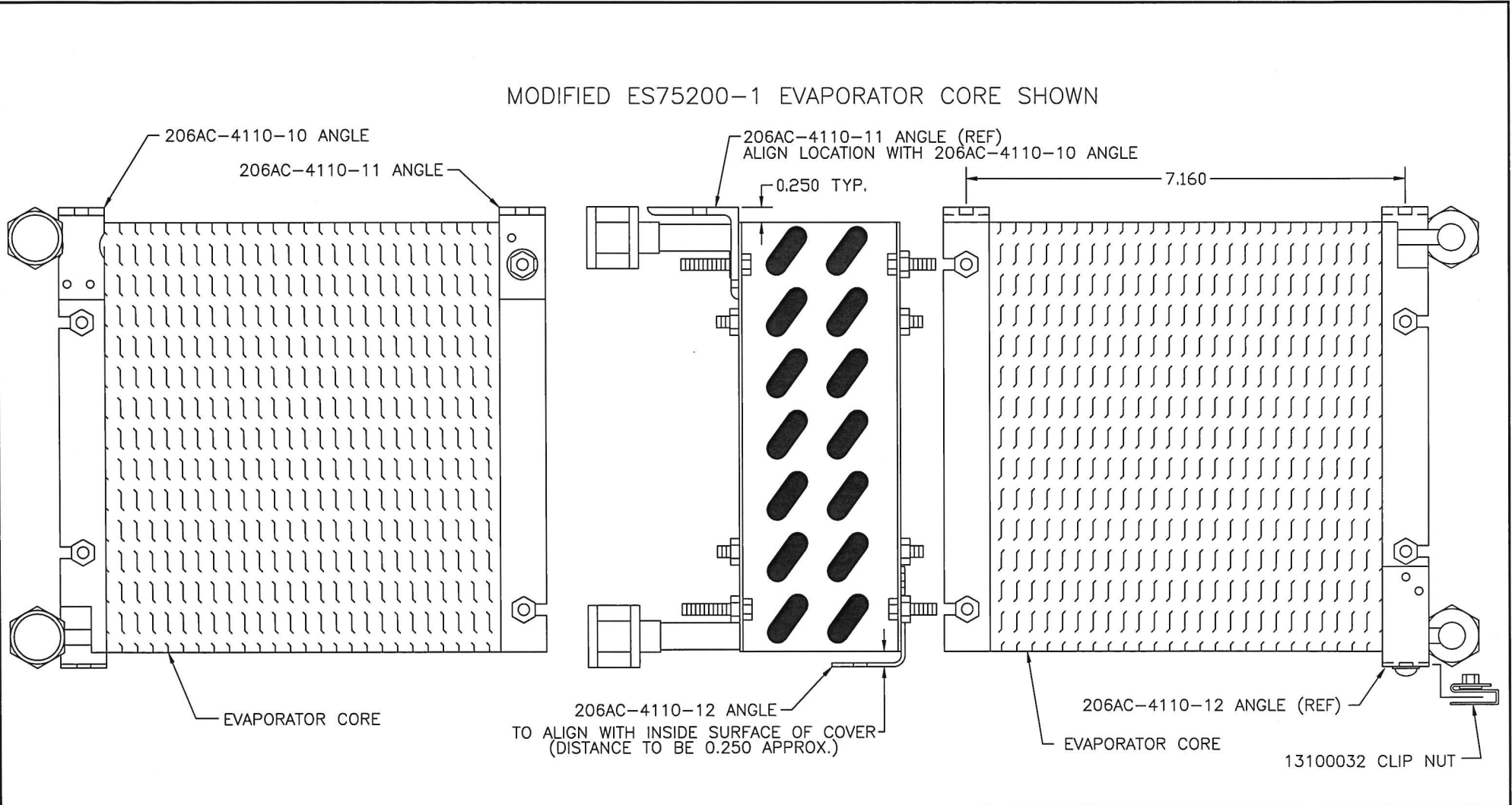
REV
G

ECO

DRAWING NO.
206AC-4110

DO NOT SCALE DRAWING

SHEET
1 OF 3



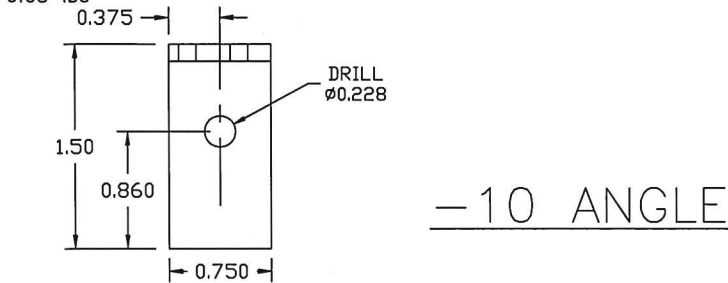
-1 ASSEMBLY SHOWN
-2 ASSEMBLY OPPOSITE

NOTE: INSTALL ALL ANGLES USING 1624-0411 RIVETS

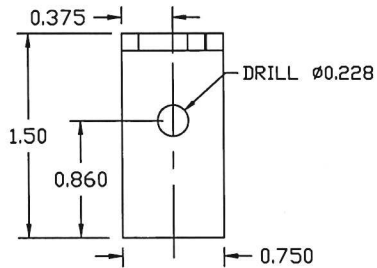
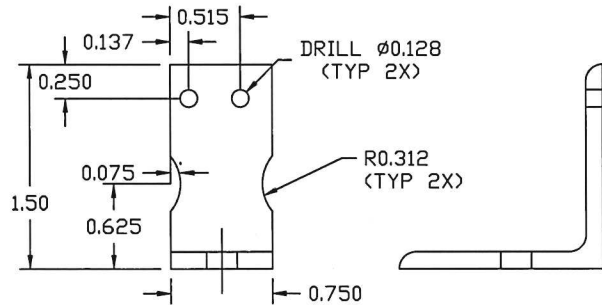
| | | | | | | |
|--|---|-----------|----------|-------------|--------|-----|
| <div>Paravion™ Technology Inc.</div> | TITLE | | | DRAWING NO. | | |
| | FORWARD EVAPORATOR ASSEMBLY | | | 206AC-4110 | | |
| DIMENSIONS IN INCHES | DRAWN BY | APRVD. BY | CHK'D BY | DATE | REV | ECO |
| TOLERANCES EXCEPT WHERE NOTED: | RHSM | REB | BR | 11/30/93 | G | |
| .X = ± .1 | DO NOT SCALE DRAWING | | | | SHEET | |
| .XX = ± .05 | © 2021 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC. | | | | 2 OF 3 | |
| .XXX = ± .010 | | | | | | |
| ANGLES = ± 1° | | | | | | |

RELEASE DATE 2023.04.11 - REF ECR 506

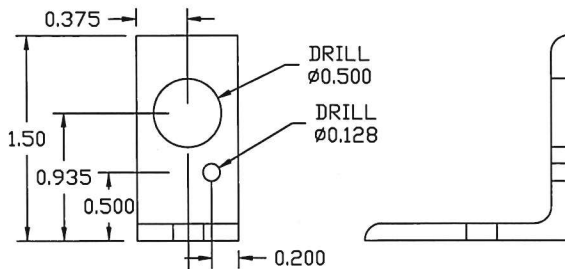
MATERIAL: 6061-T6 QQ-A-200/8
 STOCK: 0.125 X 1.5 X 1.5 ANGLE
 FINISH: BLACK C241-BK303-SEMIGLOSS HYTEX CARDINAL POWDER COAT.
 ALTERNATE: BLACK C241-BK303-SEMIGLOSS HYTEX CARDINAL POWDER COAT.
 WEIGHT: 0.03 lbs



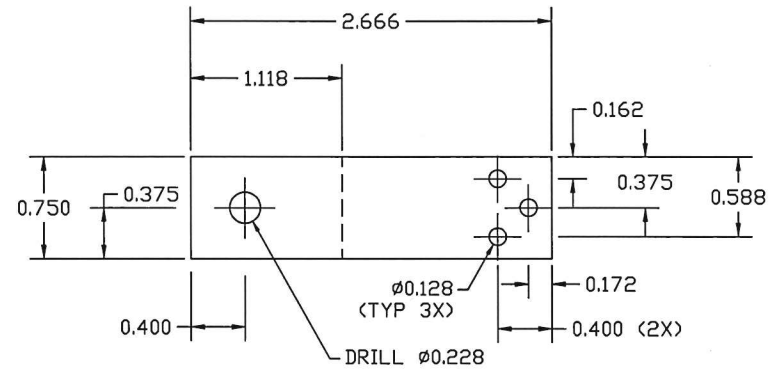
-10 ANGLE



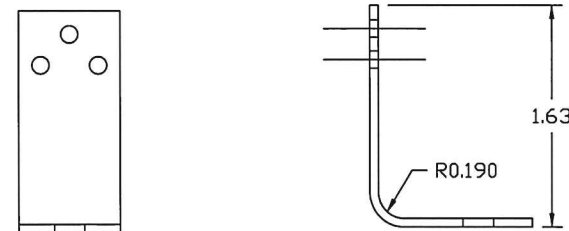
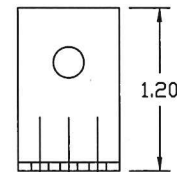
-11 ANGLE



MATERIAL: 6061-T6 QQ-A-250/11
 STOCK: 0.063 SHEET
 FINISH: BLACK POLYESTER TGIC POWDER COAT CARDINAL T006-BK05 (OR EQUIV.)
 ALTERNATE: BLACK C241-BK303-SEMIGLOSS HYTEX CARDINAL POWDER COAT.
 WEIGHT: 0.01 lbs



FLAT PATTERN



-12 ANGLE

| | | | | | | |
|--|--|--------------------------------------|----------------------|----------|---------------------------|----------|
| Paravion® Inc. Technology | | TITLE FORWARD EVAPORATOR ASSEMBLY | | | DRAWING NO. 206AC-4110 | |
| DIMENSIONS IN INCHES | | | | | | |
| TOLERANCES EXCEPT WHERE NOTED: | | | DRAWN BY | APRVD BY | CHK'D BY | DATE |
| .X = ± .1 | | | RHSM | REB | BR | 11/30/93 |
| .XX = ± .05 | | | | | | |
| .XXX = ± .010 | | | | | | |
| ANGLES = ± 1° | | | | | | |
| THREADS: | | | DO NOT SCALE DRAWING | | | |
| INTERNAL=CLASS 2B | | | SHEET | | | |
| EXTERNAL=CLASS 2A | | | 3 OF 3 | | | |
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PROTO

N/C